## CLAIMS:

1. A process for producing a living radical polymer characterized in that a vinyl monomer is polymerized with use of a living radical polymerization initiator represented by the formula (1) and a compound represented by the formula (2)

$$R^4$$
 $T_e$ 
 $R^1$ 
 $R^3$ 
 $(1)$ 

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wherein  $R^1$  is  $C_1$ - $C_8$  alkyl, aryl, substituted aryl or an aromatic heterocyclic group,  $R^2$  and  $R^3$  are each a hydrogen atom or  $C_1$ - $C_8$  alkyl, and  $R^4$  is aryl, substituted aryl, an aromatic heterocyclic group, acyl, oxycarbonyl or cyano  $(R^1Te)_2$ 

wherein R<sup>1</sup> is the same as above.

- 2. A process according to claim 1 wherein R¹ in the living radical polymerization initiator represented by the formula (1) is C₁-C₄ alkyl, phenyl, naphthyl, pyridyl, furyl or thienyl, R² and R³ are each a hydrogen atom or C₁-C₃ alkyl, and R⁴ is phenyl, naphthyl, pyridyl, furyl, thienyl, methoxycarbonyl, ethoxycarbonyl or cyano.
- 3. A process according to claim 1 wherein  $R^1$  in the living radical polymerization initiator represented by the

formula (1) is  $C_1$ - $C_4$  alkyl,  $R^2$  and  $R^3$  are each a hydrogen atom or  $C_1$ - $C_4$  alkyl, and  $R^4$  is phenyl, substituted phenyl, methoxycarbonyl or ethoxycarbonyl.

- 4. A process according to claim 1 wherein  $R^1$  in the compound represented by the formula (2) is  $C_1-C_4$  alkyl, phenyl, naphthyl, pyridyl, furyl or thienyl.
- 5. A process according to claim 1 wherein  $R^1$  in the compound represented by the formula (2) is  $C_1-C_4$  alkyl or phenyl.

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- 6. A living radical polymer obtained by polymerizing a vinyl monomer with use of a living radical polymerization initiator represented by the formula (1) and a compound represented by the formula (2).
- 7. A mixture of a living radical polymerization
  15 initiator represented by the formula (1) and a compound
  represented by the formula (2).
- 8. A mixture according to claim 7 wherein the living radical polymerization initiator represented by the formula (1) is an organotellurium compound represented by the formula (1) wherein R<sup>1</sup> is C<sub>1</sub>-C<sub>4</sub> alkyl, R<sup>2</sup> and R<sup>3</sup> are each a hydrogen atom or C<sub>1</sub>-C<sub>4</sub> alkyl, and R<sup>4</sup> is aryl, substituted aryl or oxycarbonyl, and the compound represented by the formula (2) is a compound wherein R<sup>1</sup> is C<sub>1</sub>-C<sub>4</sub> alkyl or phenyl.
- 9. A process for producing a diblock copolymer wherein
  25 a compound of the formula (1) and a compound of the formula
  (2) are used when a homopolymer is prepared from the first of

monomers and/or when the diblock copolymer is subsequently prepared.

- 10. A process for producing a triblock copolymer wherein a compound of the formula (1) and a compound of the formula (2) are used at least once when a homopolymer is prepared from the first of monomers, or when a diblock copolymer is subsequently prepared, or when the triblock copolymer is subsequently prepared.
- 11. A process for producing a diblock copolymer

  10 comprising mixing together an (meth)acrylic acid ester

  monomer, a living radical polymerization initiator

  represented by the formula (1) and a compound of the formula

  (2) to prepare a poly(meth)acrylate, and subsequently mixing

  an aromatic unsaturated monomer with the product to obtain an

  15 (meth)acrylate-aromatic unsaturated monomer diblock copolymer.
- 12. A process for producing a triblock copolymer comprising mixing together an (meth)acrylic acid ester monomer, a living radical polymerization initiator represented by the formula (1) and a compound of the formula (2) to prepare a poly(meth)acrylate, subsequently mixing an aromatic unsaturated monomer with the product to obtain an (meth)acrylate-aromatic unsaturated monomer block copolymers, and subsequently mixing an (meth)acrylic acid ester monomer or aromatic unsaturated monomer with the copolymer to obtain the triblock copolymer.
  - 13. A process according to any one of claims 1 to 5

wherein the vinyl monomer is at least one monomer selected from the group consisting of (meth)acrylic acid ester monomer, aromatic unsaturated monomer (styrene type monomer), carbonyl-containing unsaturated monomer, (meth)acrylonitrile and (meth)acrylamide type monomer.

- 14. A process according to any one of claims 1 to 5 wherein the living radical polymer is a random copolymer.
- 15. A process according to any one of claims 1 to 5 wherein the living radical polymer is a block copolymer.

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